



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-711-101
Job Sheet 178476



Part No: D412-711-101

Job Qty: 4 ea

Part Name: Replacement Vertical Reference Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/21/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 06-02-01 JLM IPP Rev. B. Manufacture in-house 10/06/28 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs	6/21/18	6/21/18	0.00	0.00	Purchasing		8/29/18
140	Packaging	4 pcs	6/21/18	6/21/18	0.00	0.00	Packaging2		8/29/18
150	QC	4 pcs	6/21/18	6/21/18	0.00	0.00	QC6		38
170	Packaging	4 pcs	6/21/18	6/21/18	0.00	0.00	Packaging3-2		8/29/18
175	DC	4 pcs	6/21/18	6/21/18	0.00	0.00	DC		8/29/18
180	QC21-FG	4 Ea	6/21/18	6/21/18	0.00	0.00	QC21		8/29/18

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 150 - QC6- All purchased or subcontracted products

170 - Identify as per dwg & Stock Location:

175 - Photocopy blue file and create labels as per PPP D412-711-101 CHG002

180 - QC21- Final Inspection - Work Order Release

PO040075 31 Mar 2018 x4 h h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-711-101P	Replacement Bubble Window	4 pcs (1 ea)	110-Purchasing	5106650

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D412-711-101P	4	0	0

Part Specifications

Specifications could not be found.



Container No: 5106650



Part: D412-711-101

Job No: 178476

Serial No/Batch: 5106650

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-30 Issue 2, TC STC SH92-54

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 5/31/18 3:11 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040075**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO040075
PO Date: 5/31/18
Due Date: 6/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments: *Revision*

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	6/23/18	2 pcs	0 pcs	2 pcs	\$300.00/pcs	\$600.00
Line Item Note W/O 178476 <i>DAS 61</i>												
2		D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	6/28/18	2 pcs	0 pcs	2 pcs	\$300.00/pcs	\$600.00
Line Item Note W/O 180073 <i>DAS 38 89</i>												

Grand Total: \$1,200.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 6/28/18 10:18 AM dart.Lussier.Patrick



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 30740
Shipment Date: 08/28/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order

40075

Carrier Account #

151793240

Sales Order

SO-023786

Ship Via

FEDERAL EXPRESS - Ground

Incoterms

EX WORKS

Payment Method

COL

Tracking Number

773071430505

Item Number
Revision

D412-711-101 - Rev.: C

Description

REPLACEMENT WINDOW

Quantity
Shipped

2

UOM

EA

DAS
61
9-89

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 40075 SO # 023786

Part #	<u>D412-711-101</u>	Qty.	<u>2</u>	Batch #	<u>-001</u>
Description	<u>REPLACEMENT WINDOW</u>	Material usage	<u>4 SHEETS</u>	Lot#	<u>13406</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By:  Date: AUG. 24, 2018 C OF C # 081
(Approved QA Signatory) Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

DAS
38
9-89

DART AEROSPACE LTD		Work Order:	
Description: Replacement Window		Part Number:	D412-711-101
Inspection Dwg: D412-711-101	Rev: B C 10	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST
THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than "				
Shape Definition	/			
Texture Retention	/			
Material imperfections such as bumps, cracks, voids, scratching	/			

Measured by:	DAS 38 3-89	Date:	SEP 06 2010
---------------------	-------------------	--------------	-------------

TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.00	+/-0.030	2.08	/		QCI-08	
1.98 2.36	+/-0.030	2.20	/		QCI-08	
1.50	Min	1.66	/		QCI-08	
0.090 0.052	Min	0.123				
0.070 0.046	Min	0.093				
0.050 0.043	Min	0.075				
15.0	+/-0.5	15.0	/		Tape	

Measured by:	DAS 38 3-89	Date:	SEP 06 2010
Audited by:	D 15-09-06	Date:	
Preliminary Approval:		Date:	

Rev	Date	Change	Revised by	Approved
B	10.10.08	New Issue	KJ	
C	13.06.03	Dimensions updated per Dwg Rev B	KJ	

